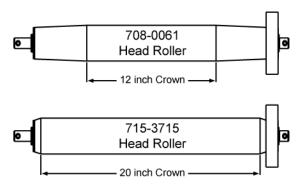


Customer Services Bulletin

Treadmill Roller Crown Change

| Bulletin Number: | 635-4081 | Revision: A | |
|------------------|---|----------------|--|
| Bulletin Date: | 02/20/08 | Revision Date: | |
| Applies to: | Head Roller (708-0061) and Tail Roller (715-3431) | | |

To enhance the performance of the running belt and deck systems on the Pro, E and P Series Treadmills, we have made some changes to the head roller and tail roller. We have increased the length of the crown from 12 inches to 20 inches.







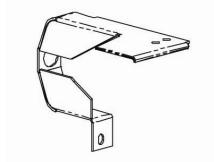
Head Roller 708-0061 will be replaced with 715-3715

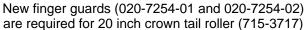
Tail Roller 715-3431 will be replaced with 715-3717.

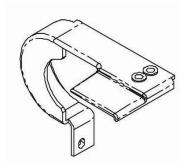
Note: The 12 inch and 20 inch crowned roller are compatible with each other. It is not required to replace both rollers at the same time if only one roller needs replacing.

Part Number 715-3717 Tail Roller Facts

- Due to increased surface area of the 20 inch crown, the Belleville washer kits are no longer needed.
- New finger guards are required to accommodate the new tail roller design.
 - o 020-7254-01: Left finger guard
 - o 020-7254-02: Right finger guard
- When removing the Belleville washer kits, replace them with 2 each: screw part number 110-0651 and washer part number 120-0490.







Older finger guards used with Belleville washer kits are NOT COMPATIBLE with the 20 inch crowned tail roller (715-3717)

Star Trac will no longer maintain inventory of the 12 inch crowned rollers

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